



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D206-642-211
Job Sheet 192281



009185

Part No: D206-642-211

Job Qty: 1 pcs

Part Name: Skidtube LH,High Gear with Standard Wearplates (2.5" Bolt Spacing on Aft Saddle)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/20/19

Job Tracking No:

Due Date: 4/19/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV Q SHEET 27 IPP Rev:J 04.08.06 Revised Step 4 per CHG003 KJ/JLM J 04.08.06 IPP Rev:K 07-12-04 ECN 1080p DD verified by: IPP rev L 10.02.02 per IIN rev M EC verified by: JLM IPP REV:M 11.11.17 PER IIN REVO DD VERF;EC IPP Rev:N 12.11.21 ECN12-679 DD verf:JLM IPP Rev:C 14.04.24 ECN14-520 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier Workcenter / Supplier Lead Time	Sign-off
90	Packaging 1 - Pick Kit	1 pcs	4/19/19	0.00	0.00	Packaging 1 - 1	
						Packaging 1 - 2	
						Packaging 1 - 3	
						Packaging 1 - 4	
						Packaging 1 - 5	
						Packaging 1 - 6	
						Packaging 1 - 7	
						Packaging 1 - 8	
						Packaging 1 - 9	
						Packaging 1 - 10	
						Packaging 1 - 11	
						Packaging 1 - 12	
						Packaging 1 - 13	
						Packaging 1 - 14	
						Packaging 1 - 15	
						Packaging 1 - 16	
						Packaging 1 - 17	
						Packaging 1 - 18	
						Packaging 1 - 19	
						Packaging 1 - 20	
						Packaging 1 - 21	
						Packaging 1 - 22	
						Packaging 1 - 23	
						Packaging 1 - 24	
						Packaging 1 - 25	
						Packaging 1 - 26	
						Packaging 1 - 27	
						Packaging 1 - 28	
						Packaging 1 - 29	

Plex 3/20/19 11:28 AM Dart.laieunesse.marie

				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
110	Packaging 1-1 - Pick Kit - B4B 1 pcs	4/19/19	0.00 0.00	Packaging 1 - 1 - B4B	
				Packaging 1 - 2 - B4B	
				Packaging 1 - 3 - B4B	W
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
120	QC 4 1 pcs	4/19/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	JAB
				QC 4 - 9	
				QC 4 - 46	
130	Packaging 3-1 - Stock - B4B 1 pcs	4/19/19	0.00 0.00	Packaging 3 - 1 - B4B	JAB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	

				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS 21
135 DC - 1 - B4B	1 pcs	4/19/19	0.00 0.00	DC - 1 - B4B	21
				DC - 2 - B4B	9-89 MAY 24 2019
140 QC 21 - FG	1 pcs	4/19/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS
				QC 21 - FG - 53	21 MAY 24 2019
Part Op 90 - (Pick Kit)					
Descriptions: 110 - (Pick Kit)					
120 - (QC4- 100% Inspect kits for completeness)					
130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D206-642-211					
135 - (Document Control) Photocopy bluefile & type labels per PPP206-642-211 CHG008					
140 - (QC21- Final Inspection - Work Order Release)					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5166210
AN4-6A	Bolt	12 Ea (12 ea)	90-Packaging 1 - Pick Kit	5113806 x 115 13 4758x.1
AN4C5A	Bolt	1 Ea (1 ea)	90-Packaging 1 - Pick Kit	5057496
AN5-11A	Bolt	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	5144846
AN5-7A	Bolt	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	FM 123355
AN6-44A	Bolt	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	F123265-2
D206-651-041	206 A/B Ground Handling Wheel	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5165765
D2652	Bushing	16 pcs (16 ea)	90-Packaging 1 - Pick Kit	5148412
D2665-1	Saddle, LH Fwd Aft Out	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5167462
D2666-1	Saddle, LH, Fwd, Aft, In	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5070980
D2712	Set Screw	10 pcs (10 ea)	90-Packaging 1 - Pick Kit	5059551
D2884	Saddle Spacer	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5101436
D2885	Saddle Spacer	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5174203
D3413-1	O-Ring	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5119083
MS21042L3	Nut	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5157462
MS21042L4	Nut	12 Ea (12 ea)	90-Packaging 1 - Pick Kit	5161468
MS21042L6	Nut	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5152847
NAS1149C0463R	Washer	1 Ea (1 ea)	90-Packaging 1 - Pick Kit	5124667
NAS1149D0363J	Washer	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5153642
NAS1149D0463J	Washer	24 Ea (24 ea)	90-Packaging 1 - Pick Kit	5157445
NAS1149D0563J	Washer	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5156686
NAS1149D0663J	Washer	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	5093765
D206-642-241	Replacement Skidtube, High Gear with Standard Wearplates Fits LH or RH	1 Ea (1 ea)	110-Packaging 1-1 - Pick Kit - B4B	5169424

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Packaging 1 - Pick Kit	AN3-41A	8	179	0
	AN4-6A	12	1,082	0
	AN4C5A	1	32	0
	AN5-11A	4	175	0
	AN5-7A	4	3,152	0
	AN6-44A	2	113	0
	D206-651-041	1	3	0
	D2652	16	521	0
	D2665-1	2	4	0
	D2666-1	2	3	0
	D2712	10	523	0
	D2884	2	33	0
	D2885	2	18	0
	D3413-1	1	32	0
	MS21042L3	8	3,426	0
	MS21042L4	12	4,080	0
	MS21042L6	2	292	0
	NAS1149C0463R	1	367	0
	NAS1149D0363J	8	1,803	0
	NAS1149D0463J	24	6,441	0
110-Packaging 1-1 - Pick Kit - B4B	NAS1149D0563J	8	1,482	0
	NAS1149D0663J	4	794	0
	D206-642-241	1	4	0

Part Specifications

Specifications could not be found.

Plex 3/20/19 11:28 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					